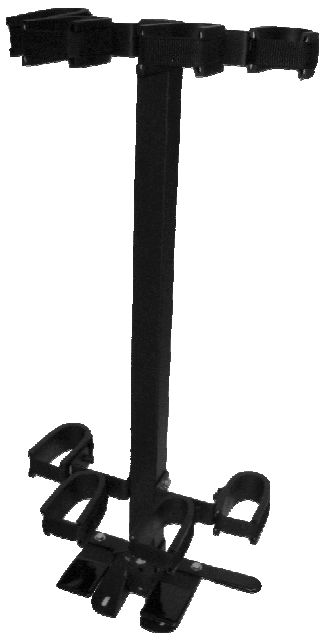




**4-Gun Floor Mount Permanent  
Holder  
Mounting Instructions**



Read and follow all instructions before installation and use of your  
Rugged Gear 4-Gun Floor-Mount Holder

**Part No. 10086**

**Patent No. 53440032**

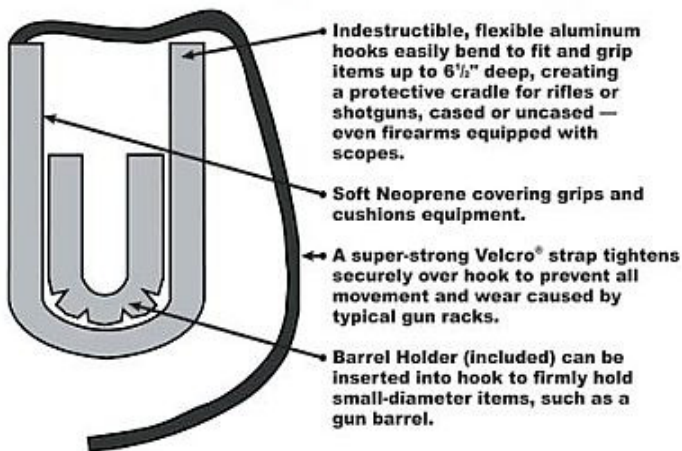
Revised 11-2007

## **Follow all Federal, State and Local Laws and Regulations. Never put a loaded gun in a Rugged Gear Holder!**

Rugged Gear Floor Mount Gun Holders are the absolute best gun holders you can buy to prevent movement of your equipment, thereby protecting guns from stock and bluing wear.

Made of powder-coated heavy-duty steel and stainless steel hardware for all weather conditions, the Floor-Mount securely holds one or two shotguns, rifles, or most rifles with scopes.

### **The Patented Rugged Gear Hook System**

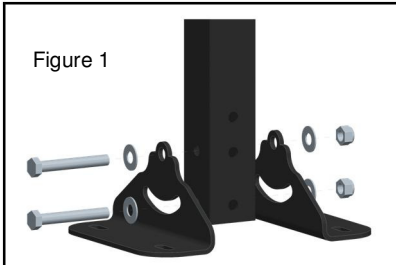


**INSTALLATION** — Before installing Floor Mount, make sure the location you choose allows clearance for the tallest items you intend to carry, and that floor area measures at least 6" x 6" for the base. (Note: Rugged Gear Floor Mount has 70 degrees of total angled movement.)

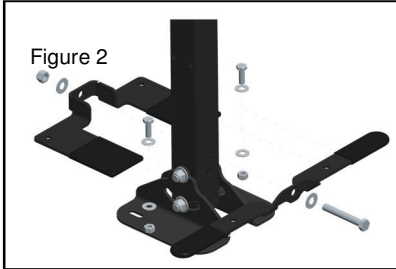
### **FLOOR MOUNT KIT INCLUDES:**

- Square Tube with 4 holders
- Butt stock holder, outer
- Butt stock holder, inner
- (4) 1/4-20 UNC x 2.25" Hex Bolts
- (2) 1/4-20 UNC x .75" Hex Bolts
- (6) 1/4-20 UNC nuts, Nylock
- (12) 1/4 Flat Washers
- (4) Bolts, Nuts, and Washers for mounting Gun Holder to floor
- (3) 5/16-18 UNC Hex Bolt
- (3) 5/16-18 UNC Hex Nut Locking
- (6) 5/16 FL Washers
- (2) Side Plates
- (4) Barrel Holders

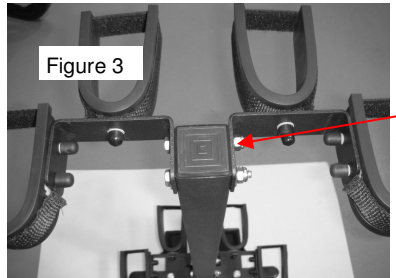
## 4-GUN FLOOR MOUNT HOLDER ASSEMBLY



- Attach two side plates to gun holder using the 5/16-18UNC Hex Bolts, nuts, and washers. See Figure 1.



- Use the 5/16-18 UNC Hex Bolt, nut, and washer to secure inner and outer Butt Stock Holders. Do not tighten until the two 1/4-20UNC x .75" hex bolts, nuts, and washers are installed into inner and outer Butt Stock Holders. See Figure 2.



- Attach two gun holders as shown in Figure 3. Secure using 1/4-20UNC x 2.25" hex bolts, nuts and flat washers. Repeat for lower gun holders. See Figure 3.

### GUN HOLDER MOUNTING METHOD:

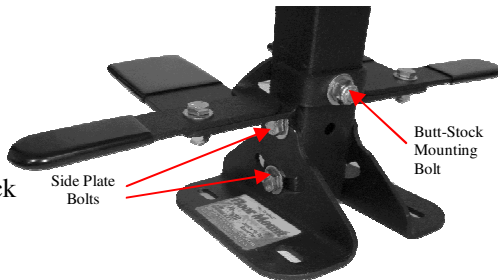
#### *With included bolts, washers & nuts*

- Using Floor Mount as a template, drill four 1/4" holes in floor.
- Insert four bolts through base plate into holes in floor; install washers and nuts from underside.
- **Tighten securely.**
- Secure gun holder to base plate using four T-screws.

#### **Adjusting Angle of Holder:**

Loosen the two side plate bolts. Adjust Holder to desired angle; retighten side plate bolts.

Note: It may be necessary to loosen the 5/16-18UNC butt-stock mounting bolt for wrench clearance.



## **NORMAL OPERATION**

- Pull back the Velcro® strap of each hook.
- If needed, insert Barrel Holder into the hook for securing the gun barrel.
- The hooks on the Holder can be bent and shaped to tightly fit whatever item is being put into them. For maximum holding protection, “overbend” each hook so that it is smaller than the item to be held, then force the item into the hooks.
- Squeeze hooks tightly against object and secure Velcro® straps.
- Verify that guns are held tightly and re-tighten if necessary.

## **EXTREME USE TIPS AND SUGGESTIONS:**

If your gun holder is constantly exposed to sun, rain, or mud etc. or commercial use (e.g. hunting preserves). Rugged Gear recommends replacing the Velcro straps on an annual basis or sooner, if upon inspection of the Velcro it is showing signs of wear. Replacement Velcro kits are available from Rugged Gear Product No.10800 or complete Single Hook Assembly

**Disclaimer:** Buyer assumes all risk and liability for the installation and use of any Rugged Gear product. Buyer is responsible for regular inspection of the product and for providing necessary maintenance and/or repairs. Rugged Gear does not warrant this product if it has been altered, misused or abused in any way. Rugged Gear reserves the right to redesign or discontinue products at anytime without prior notice.

## **GUARANTEE**

Rugged Gear Holders have a 60-day money-back guarantee.  
If you are not completely satisfied, return them for a full refund

## **ALSO AVAILABLE:**

**Rugged Gear *Removable and Permanent* Floor Mount Holders**

**AND**

**Rugged Gear *Compact Removable* Floor Mount Holder**

*To purchase additional Barrel holders or for more information on Rugged Gear shooting and handling equipment and accessories, contact:*



**(800) 784-4331 or (605) 356-2491 · Fax (800) 784-3268**

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